CLAIMS

I claim:

1. An electro-chemical sensor comprising:

a plurality of chambers, each filled with an electrolyte; a plurality of electrodes, one said electrode inserted into each said chamber, thereby forming a plurality of electrochemical half-cells; at least two liquid junction salt bridges, said bridges separating said chambers from each other and from the sample to be measured; an ion-specific detection means; at least one housing over all the above elements; means for measuring and quantifying the electronic potential of each set of two said half-cells; and, means to convert said potential measurements into a visual display.

- 2. A sensor as in Claim 1, wherein one said electrochemical half-cell is a designated reference cell, said cell being physically isolated from said sample to be measured, and with voltage potential ideally independent of the concentration of measured ion.
- 3. A sensor as in Claim 1, further comprising at least 3 electrochemical cells.
- 4. A sensor as in Claim 1, wherein one said electrochemical cell is a designated diagnostic half-cell, said cell being connected through at least one salt bridge to the measurement sample.
- 5. A sensor as in Claim 1, wherein one said electrochemical cell is a designated diagnostic half-cell, said cell being in indirect contact with the measurement sample via one or more intervening liquid junctions.
- 6. A sensor as in Claim 1, wherein one said electrochemical half-cell is designed to measure chemical changes in the diagnostic half-cell cell.

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- 7. A sensor as in Claim 1, further comprising a plurality of housings, preferably one wholly inside another.
- 8. A sensor as in Claim 7, wherein the exterior housing is comprised of a conductive material, preferably of metal, and thereby suitable for a solution ground for said potential measurements.
- 9. A sensor as in Claim 1, wherein one said electrochemical half-cell is used as a solution ground.
- 10. A sensor as in Claim 1, wherein said exterior housing is comprised of a non-conductive material.
- 11. A sensor as in Claim 1, wherein one said electrochemical half-cell is located external to said shell.
- 12. A sensor as in Claim 1, wherein the voltage potential change between two said half-cells is converted to a measured change in chemical gradient.
- 13. The measurement of ion concentration of a sample using the sensor of Claim 1.
- 14. The measurement of diagnostic half-cell degradation within the sensor of Claim 1.
- 15. The use of the sensor of Claim 1 to aid in the calibration of the ion measurement.
- 16. The use of the sensor of Claim 1 in an automated mode for replacement of sensors when degradation limits are reached.
- 17. The use of the sensor of Claim 1 in an alert mode for the alerting of operators to changes in cell potential.

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